

THE FOLLOWING SECTIONS PROVIDE INSTRUCTIONS FOR INSTALLING A COMBINATION OF 790-VCB (VERTICAL CLOSURE BRACKET) AND 730-CB (COIL BRACKET)

14.01 The coil bracket should be mounted to a wooden pole, steel pole, or steel lattice structure per standard / local practice. Several methods of mounting coil bracket may be used. Lag bolts, through bolts, steel banding, etc. This hardware not provided by Windsor Communications. (See drawing 1 for coil bracket mounting hole detail.)

14.02 Mount the 790-VCB to the coil bracket using the 1/2 " x 1 1/2 " carriage bolts. (See drawing 2 for exploded assembly detail.)

14.03 The cable circumference per coil is 16.25'. The drip loop after last coil into the canister should be no less than 6'. The cable from beginning of first coil to closure must be measured allowing for number of coils and drip loop to reach splicing vehicle.

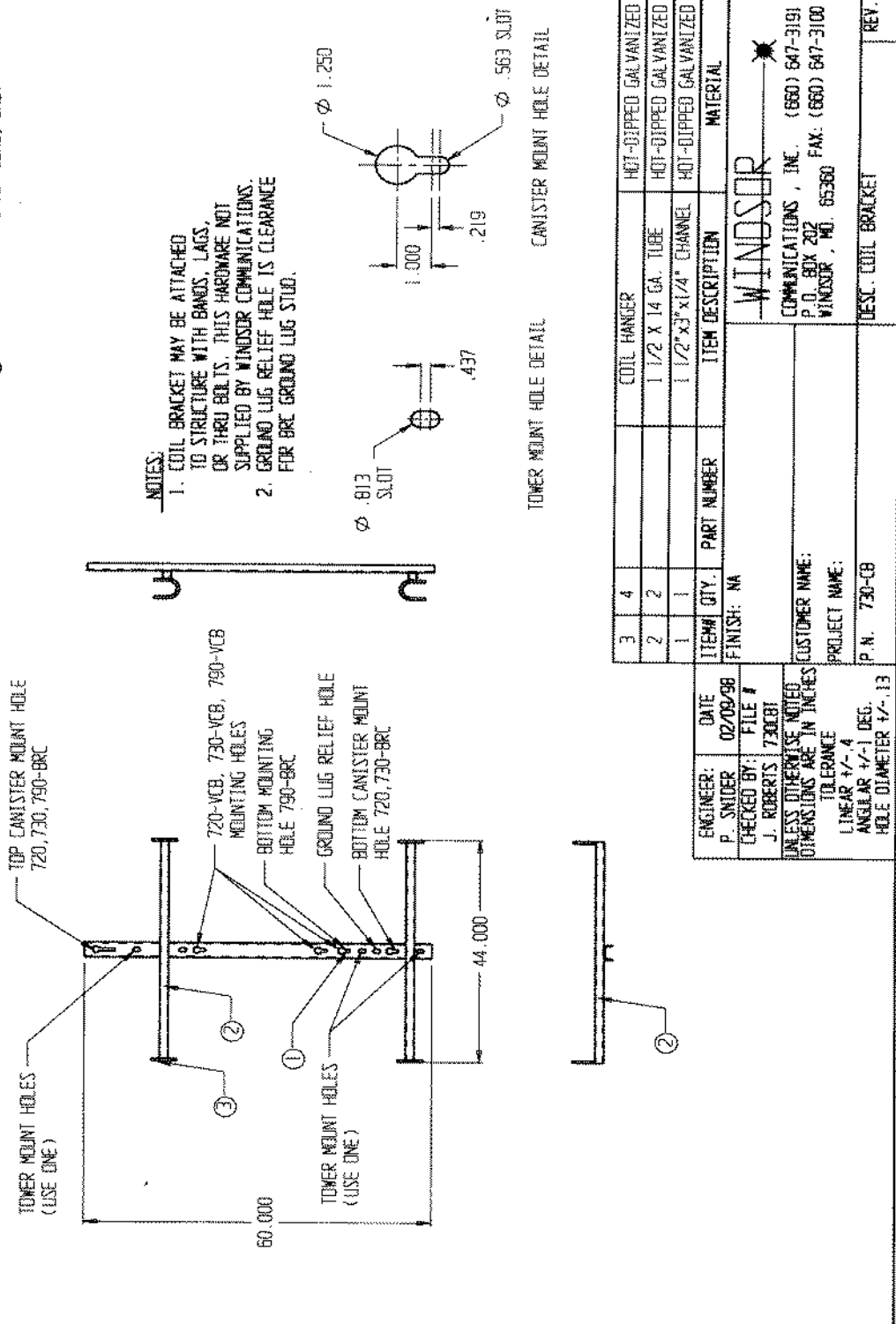
14.04 After splicing is complete and closure is sealed, begin coiling cable around bracket.

14.05 When appropriate number of coils is made to leave drip loop, mount the closure to the 790-VCB securing it with the stainless steel band. (see drawing 3 for assembled detail)

14.06 UV resistant cable ties may be used to secure cable to coil bracket.

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DRAWING 1



NOTES:

1. COIL BRACKET MAY BE ATTACHED TO STRUCTURE WITH BANDS, LAGS, OR THRU BOLTS. THIS HARDWARE NOT SUPPLIED BY WINDSOR COMMUNICATIONS.
2. GROUND LUG RELIEF HOLE IS CLEARANCE FOR BRC GROUND LUG STUD.

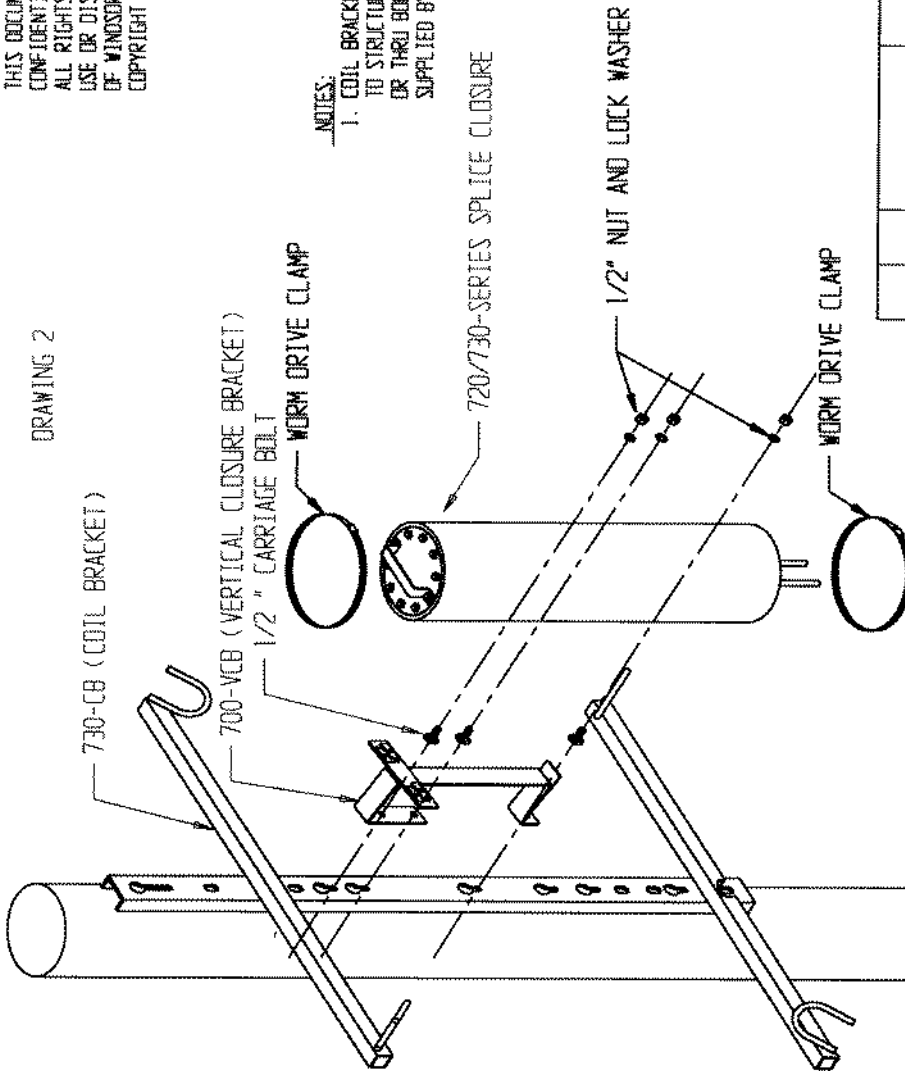
TOURER MOUNT HOLE DETAIL CANISTER MOUNT HOLE DETAIL

ITEM#	QTY.	PART NUMBER	ITEM DESCRIPTION	MATERIAL
3	4		COIL HANGER	HOT-DIPPED GALVANIZED
2	2		1 1/2 X 14 GA. TUBE	HOT-DIPPED GALVANIZED
1	1		1 1/2" X 3" X 1/4" CHANNEL	HOT-DIPPED GALVANIZED

ENGINEER:	DATE	02/09/98
CHECKED BY:	FILE #	
J. ROBERTS	730CBT	
UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES		
TOLERANCE		
LINEAR +/- .4		
ANGULAR +/- 1 DEG.		
HOLE DIAMETER +/- .13		
FINISH: NA		
CUSTOMER NAME:		WINDSOR COMMUNICATIONS, INC. (660) 647-3191
PROJECT NAME:		P.O. BOX 202 WINDSOR, MD. 65360
P.N. 730-CB		
DESC. COIL BRACKET		
REV.		

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DRAWING 2



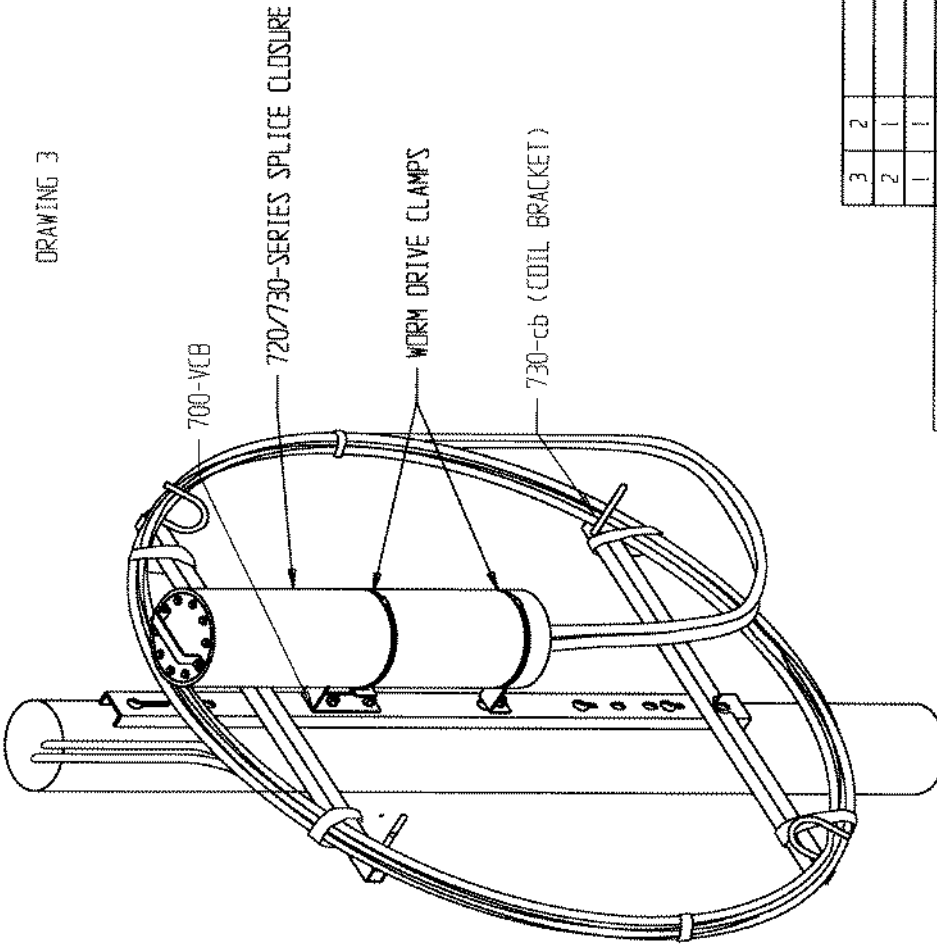
- NOTES:
 1. COIL BRACKET MAY BE ATTACHED TO STRUCTURE WITH BANDS, LAGS, OR THRU BOLTS. THIS HARDWARE NOT SUPPLIED BY WINDSOR COMMUNICATIONS.

ENGINEER:	DATE:	ITEM#	QTY.	PART NUMBER	ITEM DESCRIPTION
L. STONE	01/23/02				WINDSOR
CHECKED BY:	FILE #				
J. ROBERTS	720-730-VCB-EA-01				COMMUNICATIONS, INC. (660) 647-3191
UNLESS OTHERWISE NOTED, DIMENSIONS ARE IN INCHES.					
TOLERANCE					
LINEAR 1/8-4					
ANGULAR 1/2-1 DEG.					
HOLE DIAMETER 1/8-1/32					
P.N. 720-730-VCB-EA					
REV. EXPLODED ASSEMBLY					

WINDSOR COMMUNICATIONS, INC. (660) 647-3191
 P. O. BOX 202 WINDSOR, MD. 665360 FAX: (660) 647-3100

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DRAWING 3



- NOTES:
1. COIL BRACKET MAY BE ATTACHED TO STRUCTURE WITH BANDS, LAGS, OR THRU BELTS. THIS HARDWARE NOT SUPPLIED BY WINDSOR COMMUNICATIONS.

ITEM QTY.	PART NUMBER	ITEM DESCRIPTION
3		
2		
1		
1		

ENGINEER:	DATE	FINISH:	NA
L. STONE	01/22/02		
CHECKED BY:	FILE #	WINDSOR	
J. ROBERTS	720-730-VCB	COMMUNICATIONS, INC. (660) 647-3191	
UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES		P.O. BOX 202 WINDSOR, MD. 65360 FAX: (660) 647-3100	
TOLERANCE		PROJECT NAME:	
LINEAR +/- .4		P.N. 720-730-VCB	
ANGULAR +/- 1 DEG.		DESC. 720 AND 730 CB ASSEMBLY	
HOLE DIAMETER +/- .13		REV.	